## American Industrial Revolution Steel Production **Bessemer Process** - steel could be produced <u>quickly</u> and <u>cheaply</u> Pittsburgh became the steel making <u>capital</u> of the U.S. Andrew Carnegie - King of Steel - Used <u>vertical</u> integration, owning businesses involved in each step of the manufacturing process to lower Costs Railroads Steel prices <u>dropped</u> and caused a boom in <u>railroad</u> construction Rail travel was <u>Fast</u> and comfortable Sleeping and <u>olining</u> cars were added Railroad <u>barons</u> forced smaller companies out of <u>business</u> Most powerful railroad baron - Cornelius Vander bilt He controlled 4500 miles of railroad track Railroads helped the U.S. arow and prosper It opened up every part of the <u>Country</u> to settlement Railroads created \_\_iobs\_\_\_\_ in other industries - Steelworkers - lumber jacks Coal miners railroad workers **Big Business** • J. P. Morgan - most powerful banker Gained control of the nation's major <u>rail</u> Sold them and bought up <u>steel</u> companies Merged all of them into one big company, U. S. 5+ee/\_\_\_\_\_ in 1901 1st business worth more than 1 billion dollars Oil

Chemists invented a way to convert crude oil into fuel called <u>Rerosene</u> in the 1850s

Kerosene could be used for cooking, <u>heating</u>, and lighting created demand for oil

<ul> <li>Oil industry developed after a way to pump oil from the ground was developed in 185</li> </ul>	9
<ul> <li>The 1<sup>st</sup> oil strike was near <u>Titus ville</u>, Pennsylvania</li> </ul>	
John D. <u>Rocke Feller</u> believed <u>competition</u> was wasteful	
<ul> <li>Bought up <u>refineries</u> and forced rivals out of business</li> </ul>	
<ul> <li>Combined them into one big <u>corporation</u>, Standard Oil Company</li> </ul>	
Corporations	
<ul> <li>Corporations developed in the late <u>/800s</u></li> </ul>	
- Business that sell portion 5 of ownership called 5tock shares	
- Investors hope to receive <u>dividends</u> (profits)	
<ul> <li>Corporate <u>leader5</u> became the most respected members of American society</li> </ul>	
Problems Begin	
<ul> <li>Many businesses made their <u>Fortunes</u> through unfair business <u>practices</u></li> </ul>	
<ul> <li>Trusts began – a group of corporations run by a single board of directors</li> </ul>	>
- Sell goods and services below market value until competitor Forced	
out of business, then <u>raised</u> prices	
• Trusts gained monopolies - total ownership of a product	
<ul> <li>By the 1890 monopolies and trusts <u>controlled</u> the nation's most important</li> </ul>	
industries	
Trusts and monopolies put an <u>end</u> to competition	
The Sherman <u>Antitrust</u> Act passed in 1890	
<ul> <li>It <u>banned</u> the formation of trusts and monopolies</li> </ul>	
<ul> <li>The act did not clearly <u>define</u> a trust in legal terms, so it was hard to <u>enforce</u></li> </ul>	
Corporations and trusts continued to <u>grow</u> in size and power	
Inventions	
Communications	
<ul> <li>1844 Samuel Morse invented the <u>+elegraph</u> - people could send messages</li> </ul>	
quickly	
<ul> <li>1858 Cyrus Field installed the <u>trans Atlantic</u> cable on the floor of the</li> </ul>	
Atlantic Ocean – U.S. and <u>Europe</u> connected	
<ul> <li>1876 Alexander Graham <u>Bell</u> invented the <u>+elephone</u></li> </ul>	

Thomas Edison				
<ul> <li>Set up his <u>Invention</u> factory in <u>Menlo</u> Park</li> <li>Goal – a minor invention every <u>IO</u> days and a major invention every <u>6</u> months</li> <li>1879 invented the <u>Light</u> bulb</li> <li>Other inventions: phonograph, <u>motion</u> picture projector, and storage battery</li> <li>Known as the <u>Wizard</u> of Menlo Park</li> </ul>				
Technology				
<ul> <li>1868 Cristopher Scholes invented the <u>typewriter</u> - changed the way office <u>work</u> was done</li> <li>1888 George Eastman developed the <u>Camera</u></li> <li>In the 1880s Gustavus Swift developed a way to use <u>refrigeration</u> that allowed fresh <u>meat</u> to be sent to market</li> </ul>				
Automobile				
<ul> <li>1893 U.S. built its first <u>prectical</u> motorcar</li> <li>1908 Henry Ford introduced the <u>Model T</u></li> <li>Ford was the first to implement the moving <u>Assembly</u> line in manufacturing</li> <li>The use of <u>mass</u> production (the making of large <u>quantities</u> of a product quickly and cheaply) made cars more <u>affordable</u></li> </ul>				
Airplane				
<ul> <li>1903 Orville and Wilbur Wright invented an airplane powered by a gas engine</li> <li>First flight took place in Kitty Hawk , North Carolina</li> <li>Flight lasted 12 seconds and went 120 feet</li> </ul>				
Working Conditions				
<ul> <li>Machines and unskilled workers replaced skilled craftspeople</li> <li>Injuries <u>Increased</u></li> <li>Small <u>Crowded</u> rooms</li> <li>Stuffy <u>air</u></li> <li>Long hours and low <u>wages</u></li> <li>No job security</li> </ul>				

Workers Organize
Knights of Labor
<ul> <li>First national <u>labor</u> union started in 1870s</li> <li>Pushed for <u>B</u> hour workday</li> <li>Equal <u>pag</u> for work</li> <li>End to <u>child</u> labor</li> <li>Included both skilled and unskilled <u>workers</u></li> <li>Terence Powderly became the <u>leader</u> in 1879</li> </ul>
Haymarket Riot
<ul> <li>Workers in <u>Chicago</u> strike the McCormick Harvester Company</li> <li>Workers <u>Clash</u> with strike breakers</li> <li>Police called in and <u>4</u> workers killed</li> <li>Next day workers gathered in Haymarket Square to <u>protest</u> killings</li> <li>Bomb <u>explodes</u> killing a police officer</li> <li>Police shoot into <u>crowd</u> - kill <u>lo</u> people injured <u>50</u></li> <li>4 men tried, <u>Canvicted</u>, and executed even though no evidence against them</li> <li>Contributed to an anti-labor <u>feeling</u> in the U.S.</li> </ul>
American Federation of Labor
<ul> <li>Started by Samuel <u>Gompers</u></li> <li>Organized individual national <u>unions</u> (like mineworkers and steel workers)</li> <li>Limited <u>membership</u> to skilled workers</li> <li>Used <u>Collective</u> bargaining – all workers act <u>tagether</u> to negotiate with <u>management</u></li> <li>By 1904 had 1 million <u>members</u></li> <li>Used <u>Strikes</u> to achieve goals</li> </ul>
Strikes
Homestead Strike
Occurred at Carnegie <u>5+eel</u> Company in Homestead, Pennsylvania

Resulted in workers and Pinkerton guards dead

## Pullman Strike

•	George Pullman cut the pay of workers who made Pullman train	cars
•	Most workers lived in houses he owned and he did not lower their rent	
0	Workers walked off the job	
•	Joined by workers who worked on the <u>+runs</u>	
0	Federal <u>+roops</u> were sent in to <u>s+op</u> the strike	
	This was a MaioC set back for unions	